

Description

Lexan*Exell*D-OB sheet is an optical bright opal white polycarbonate sheet with unique light diffusing properties. This both sides UV protected extruded polycarbonate sheet offers significant advantages over many other materials in terms of impact resistance, weathering properties, design freedom and aesthetics. Lexan Exell*D-OB sheet is available in an optical bright opal white color with diffusion properties for uniform illumination and has a matt finish on the outside surface for reduced reflection and glare.

Lexan Exell D-OB sheet is an excellent candidate for a variety of industry applications like:

- Back lighted signs
- Channel letters
- Lamp diffusers
- Projection screens
- Roller shutters with advertising features

Typical Property Values ♦

Property	Test Method	Unit	Value
Physical			
Density	ISO 1183	g/cm ³	1.20
Water absorption, 24 hours	ISO 62	mg	10
Water absorption, saturation /23°C	ISO 62	%	0.35
Optical			
Light transmission % [‡] WH7D1360 [at 3.00mm]	ASTM-D1003	%	47
Light diffusion factor [at 3.00mm]	DIN 5036		0.86
Mechanical			
Tensile stress at yield 50 mm/min	ISO 527	MPa	60
Tensile stress at break 50 mm/min	ISO 527	MPa	70
Tensile strain at yield 50 mm/min	ISO 527	%	6
Tensile strain at break 50 mm/min	ISO 527	%	120
Tensile Modulus 1 mm/min	ISO 527	MPa	2300
Flexural stress at yield 2 mm/min	ISO 178	MPa	90
Flexural Modulus 2 mm/min	ISO 178	MPa	2300
Impact			
Charpy impact, notched ISO 179/2C		kJ/m ²	35
Izod impact, unnotched 23°C	ISO 180/4U	kJ/m ²	NB
Izod impact, unnotched -30°C	ISO 180/4U	kJ/m ²	NB
Izod impact, notched 23°C	ISO 180/4A	kJ/m ²	65
Izod impact, notched -30°C	ISO 180/4A	kJ/m ²	10
Thermal			
Vicat Softening Temperature, Rate B/120	ISO 306	°C	145
HDT/ Ae, 1.8 MPa edgew. 120*1*04/sp=100	ISO 75/Be	°C	138
Thermal Conductivity	ISO 8302	W/m °C	0.2
Coeff. of Thermal Expansion extr. 23-80°C	ISO 11359-2	1/ °C	7.10 ⁻⁵
Flammability			
Glow Wire Test, 850°C,	IEC695-2-1	passes at	3 mm

♦ These property values have been derived from Lexan* resin data for the material used to produce this sheet product. Variations within normal tolerances are possible for various colors. If minimum certifiable properties are required please contact your local SABIC Innovative Plastics representative. All values are measured at least after 48 hours storage at 23°C/50% relative humidity. All properties are measured on injection molded samples. All samples are prepared according ISO 294.

‡) Light transmission value and light diffusion may vary by + or -4 %.

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Optical properties

Gauge / color grade	Light Transmission (%)	Diffusion Factor
2 mm/ WH7D136O	55 ± 4%	0.80
3 mm/ WH7D136O	47 ± 4%	0.86
4 mm/ WH7D136O	41 ± 4%	0.86
5 mm/ WH7D136O	36 ± 4%	0.87
6 mm/ WH7D136O	31	0.87
8 mm/ WH7D136O	pending	pending
9.5 mm/ WH7D136O	21 ± 4%	0.87
12 mm/ WH7D136O	pending	pending

UV protection

Lexan Exell D-OB sheet has proprietary UV protected surfaces, giving excellent durability to outdoor weathering. The superior UV protected surface treatment is not affected by forming and fabricating and Lexan Exell D-OB sheets are therefore backed by a 10 years warranty# against yellowing, loss of light transmission and breakage.

) see warranty for details.

Product availability

Lexan* Exell D-OB sheet is normally manufactured in the standard sizes listed below;

Standard gauge: 2, 3, 4, 5, 6, 8, 9.5, 12 mm

Size: 2050 x 3050, 2050 x 6050 mm

Masking: Top side: co-ex opal white PE with print Bottom side: co-ex transparent PE



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Americas:
SABIC Innovative Plastics
Specialty Film & Sheet
One Plastics Avenue
Pittsfield, MA 01201
USA
Tel. (1) (413) 448 5400
Fax. (1) (413) 448 7506
Toll free: 1-800 451 3147

Europe:
SABIC Innovative Plastics
Specialty Film & Sheet
Plasticslaan 1
NL - 4612 PX Bergen op Zoom
The Netherlands
Tel. (31) (164) 292911
Fax. (31) (164) 293272

Pacific:
SABIC Innovative Plastics
Specialty Film & Sheet
1266 Nanjing Road (W)
16th Floor, Plaza 66
200040 Shanghai
China
Tel. (86) 21 6288 1088
Fax. (86) 21 6288 0818

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