

## Description

Lexan\* SL2030T is a UV-stabilized, transparent, polycarbonate sheet with a thermoformable masking on both sides. In addition to excellent optical performance, it offers outstanding impact resistance, good stiffness and strength, and ease of processing. Typical applications are: motor helmet visors, industrial visors and goggles, sport goggles, police helmet visors, sunglasses and bike helmets.

## Typical Property Values ♦

Property	Test Method	Unit	Value ¥)
<b>Physical</b>			
Density	ISO 1183	g/cm <sup>3</sup>	1.20
Water absorption, 24 hours equilibrium	ISO 62	%	0.15
		%	0.35
<b>Optical</b>			
Light transmission	ASTM D 1003	%	89.5
<b>Mechanical</b>			
Tensile stress, yield	ISO 527	MPa	60
Tensile modulus	ISO 527	MPa	2300
Elongation, yield	ISO 527	%	7
Elongation, break	ISO 527	%	110
Flexural strength, yield	ISO 178	MPa	100
Flexural modulus	ISO 178	MPa	2500
Izod notched Impact, 20 °C -30 °C	ISO 180-1A	KJ/m <sup>2</sup>	65
		KJ/m <sup>2</sup>	10
Gardner impact, 20 °C -20 °C	SABIC Method	J	>37
		J	>37
<b>Thermal</b>			
Vicat Softening Temp., Rate B/120	ISO 306	°C	145
Mold shrinkage	ISO 527	%	0.5-0.7
HDT, 0.45 MPa	ISO 75 /Be	°C	138
Thermal expansion	ASTM D696	1/°C	7x10 <sup>-5</sup>

♦ These property values have been derived from Lexan\* resin data for the material used to produce this sheet product.

¥) Typical values only. Variations within normal tolerances are possible for the various textures.

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## Chemical Resistance

Lexan SL2030T sheet has sufficient resistance to most mineral oils, greases, aliphatic hydrocarbons and acids under low or moderate stress levels. In applications where it will come into contact with these or other aggressive chemicals, specific (application related) testing of the material is strongly recommended.

## Product Availability

Texture	Gauges (mm)	Color
Polished/polished	0.75	112 (transparent)
	1.00	
	1.50	
	2.00	
	3.00	



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